## Example I-1 Composite Beam Design

## Given:

A series of $45-\mathrm{ft}$. span composite beams at 10 ft . o/c are carrying the loads shown below. The beams are ASTM A992 and are unshored. The concrete has $f_{c}^{\prime}=4$ ksi. Design a typical floor beam with 3 in. 18 gage composite deck, and $41 / 2$ in. normal weight concrete above the deck, for fire protection and mass. Select an appropriate beam and determine the required number of shear studs.


## Solution:

## Material Properties:

Concrete $\quad f_{c}^{\prime}=4 \mathrm{ksi}$
Beam $\quad F_{y}=50 \mathrm{ksi} \quad F_{u}=65 \mathrm{ksi} \quad$ Manual
Table 2-3

## Loads:

Dead load:
Slab $\quad=0.075 \mathrm{kip} / \mathrm{ft}^{2}$
Beam weight $=0.008 \mathrm{kip} / \mathrm{ft}^{2} \quad$ (assumed)
Miscellaneous $=0.010 \mathrm{kip} / \mathrm{ft}^{2} \quad$ (ceiling etc.)
Live load:
Non-reduced $=0.10 \mathrm{kips} / \mathrm{ft}^{2}$
Since each beam is spaced at 10 ft . o.c.
Total dead load $\quad=0.093 \mathrm{kip} / \mathrm{ft}^{2}(10 \mathrm{ft})=.0.93 \mathrm{kips} / \mathrm{ft}$.
Total live load $\quad=0.10 \mathrm{kip} / \mathrm{ft}^{2}(10 \mathrm{ft})=.1.00 \mathrm{kips} / \mathrm{ft}$.
Construction dead load $($ unshored $)=0.083 \mathrm{kip} / \mathrm{ft}^{2}(10 \mathrm{ft})=0.83 \mathrm{kips} / \mathrm{ft}$
Construction live load $($ unshored $)=0.020 \mathrm{kip} / \mathrm{ft}^{2}(10 \mathrm{ft})=0.20 \mathrm{kips} / \mathrm{ft}$

Determine the required flexural strength

| LRFD | ASD |
| :--- | :--- |
| $w_{u}$ $=1.2(0.93 \mathrm{kip} / \mathrm{ft})+1.6(1.0 \mathrm{kip} / \mathrm{ft})$ <br>  $=2.72 \mathrm{kip} / \mathrm{ft}$ <br> $M_{u}$ $=\frac{2.72 \mathrm{kip} / \mathrm{ft}(45 \mathrm{ft})^{2}}{8}=687 \mathrm{kip}-\mathrm{ft}$. | $w_{a}$ $=0.93 \mathrm{kip} / \mathrm{ft}+1.0 \mathrm{kip} / \mathrm{ft}$ <br>  $=1.93 \mathrm{kip} / \mathrm{ft}$ |

Use Tables 3-19, 3-20 and 3-21 from the Manual to select an appropriate member

## Determine $b_{\text {eff }}$

The effective width of the concrete slab is the sum of the effective widths for each side of the beam centerline, which shall not exceed:
(1) one-eighth of the beam span, center to center of supports
$\frac{45 \mathrm{ft}}{8}(2)=11.3 \mathrm{ft}$.
(2) one-half the distance to center-line of the adjacent beam
$\frac{10 \mathrm{ft}}{2}(2)=10.0 \mathrm{ft}$. Controls
(3) the distance to the edge of the slab

Not applicable
Calculate the moment arm for the concrete force measured from the top of the steel shape, Y2.
Assume $a=1.0$ in. (Some assumption must be made to start the design process. An assumption of 1.0 in. has proven to be a reasonable starting point in many design problems.)
$Y 2=t_{\text {slab }}-a / 2=7.5-1 / 2=7.0 \mathrm{in}$.

Enter Manual Table 3-19 with the required strength and $Y 2=7.0$ in. Select a beam and neutral axis location that indicates sufficient available strength.

Select a W21×50 as a trial beam.
When PNA location 5 (BFL), this composite shape has an available strength of:

| LRFD | ASD |
| :--- | :--- | :--- |
| $\phi_{b} M_{n}=770$ kip-ft $>687$ kip-ft $\quad$ o.k. | $M_{n} / \Omega_{b}=512$ kip-ft $>489$ kip-ft o.k. |

Note that the required PNA location for ASD and LRFD differ. This is because the live to dead load ratio in this example is not equal to 3 . Thus, the PNA location requiring the most shear transfer is selected to be acceptable for ASD. It will be conservative for LRFD.

Manual Table 3-19

Manual Table 3-19

Section I.3.1.1a

Check the beam deflections and available strength
Check the deflection of the beam under construction, considering only the weight of concrete as contributing to the construction dead load.

Limit deflection to a maximum of 2.5 in. to facilitate concrete placement.
$I_{\text {req }}=\frac{5}{384} \frac{w_{D L} 4^{4}}{E \Delta}=\frac{5(0.83 \mathrm{kip} / \mathrm{ft})(45 \mathrm{ft})^{4}\left(1728 \mathrm{in}^{3} / / \mathrm{ft}^{3}\right)}{384(29,000 \mathrm{ksi})(2.5 \mathrm{in} .)}=1,060 \mathrm{in} .^{4}$
From Manual Table 3-20, a W21×50 has $I_{x}=984$ in. ${ }^{4}$, therefore this member does not satisfy the deflection criteria under construction.

Using Manual Table 3-20, revise the trial member selection to a W $21 \times 55$,
which has $I_{x}=1140$ in. ${ }^{4}$, as noted in parenthesis below the shape designation.
Check selected member strength as an un-shored beam under construction loads assuming adequate lateral bracing through the deck attachment to the beam flange.

| LRFD | ASD |
| :---: | :---: |
| Calculate the required strength | Calculate the required strength |
| $1.4 \mathrm{DL}=1.4(0.83 \mathrm{kips} / \mathrm{ft})=1.16 \mathrm{kips} / \mathrm{ft}$ | $D L+L L=0.83+0.20=1.03$ kips.ft |
| $\begin{aligned} 1.2 D L+1.6 L L & =1.2(0.83)+1.6(0.20) \\ & =1.32 \mathrm{klf} \end{aligned}$ |  |
| $M_{u(\text { unshored })}=\frac{1.31 \mathrm{kip} / \mathrm{ft}(45 \mathrm{ft})^{2}}{8}$ | $M_{a(\text { unshored })}=\frac{1.03 \mathrm{kips} / \mathrm{ft}(45 \mathrm{ft})^{2}}{8}$ |
| $=331 \mathrm{kip}-\mathrm{ft}$ | $=260$ kip-ft |
| The design strength for a $\mathrm{W} 21 \times 55$ is 473 kip-ft > 331 kip-ft o.k. | The allowable strength for a $\mathrm{W} 21 \times 55$ is 314 kip-ft > 260 kip-ft o.k. |

For a W21×55 with $Y 2=7.0$ in, the member has sufficient available strength when the PNA is at location 6 and $\sum Q_{n}=292$ kips.

Manual
Table 3-19

Manual Table 3-19

## Check a

$a=\frac{\sum Q_{n}}{0.85 f_{c}^{\prime} b}=\frac{292 \mathrm{kips}}{0.85(4 \mathrm{ksi})(10 \mathrm{ft} .)(12 \mathrm{in} . / \mathrm{ft} .)}=0.716 \mathrm{in}$.
0.716 in. $<1.0$ in. assumed o.k.

Check live load deflection
$\Delta_{L L}<l / 360=((45 \mathrm{ft}).(12 \mathrm{in} . / \mathrm{ft})) / 360=1.5 \mathrm{in}$.
A lower bound moment of inertia for composite beams is tabulated in
Manual Table 3-20.

For a W21×55 with $Y 2=7.0$ and the PNA at location $6, I_{L B}=2440$ in. ${ }^{4}$
Manual Table 3-20
$\Delta_{L L}=\frac{5}{384} \frac{w_{L L} l^{4}}{E I_{L B}}=\frac{5(1.0 \mathrm{kip} / \mathrm{ft})(45 \mathrm{ft})^{4}\left(1728 \mathrm{in}^{3} / \mathrm{ft}^{3}\right)}{384(29,000 \mathrm{ksi})\left(2440 \mathrm{in.}^{4}\right)}=1.30 \mathrm{in}$.
1.30 in. $<1.5$ in. o.k.

Determine if the beam has sufficient available shear strength

| LRFD | ASD |  |
| :--- | :--- | :--- |
| $V_{u}=\frac{45 \mathrm{ft}}{2}(2.72 \mathrm{kip} / \mathrm{ft})=61.2 \mathrm{kips}$ |  | $V_{a}=\frac{45 \mathrm{ft}}{2}(1.93 \mathrm{kip} / \mathrm{ft})=43.4 \mathrm{kips}$ |
| $\phi V_{n}=234 \mathrm{kips}>61.2 \mathrm{kips}$ | o.k. | $V_{n} / \Omega=156 \mathrm{kips}>43.4 \mathrm{kips}$ |

Determine the required number of shear stud connectors
Using perpendicular deck with one $3 / 4$-in. diameter weak stud per rib in normal weight 4 ksi concrete. $Q_{n}=17.2 \mathrm{kips} /$ stud
$\frac{\sum Q_{n}}{Q_{n}}=\frac{292 \mathrm{kips}}{17.2 \mathrm{kips}}=17$, on each side of the beam.
Total number of shear connectors; use $2(17)=34$ shear connectors.
Check the spacing of shear connectors
Since each flute is 12 in., use one stud every flute, starting at each support, and proceed for 17 studs on each end of the span.
$6 d_{\text {stud }}<12$ in. $<8 t_{\text {slab }}$, therefore, the shear stud spacing requirements are met.

Section
I3.2c (b)

The studs are to be 5 in. long, so that they will extend a minimum of $11 / 2 \mathrm{in}$. into slab.

## Example l-2 Filled Composite Column in Axial Compression

## Given:

Determine if a 14 -ft long HSS $10 \times 6 \times 3 / 8$ ASTM A500 grade B column filled with $f_{c}^{\prime}=5$ ksi normal weight concrete can support a dead load of 56 kips and a live load of 168 kips in axial compression. The column is pinned at both ends and the concrete at the base bears directly on the base plate. At the top, the load is transferred to the concrete in direct bearing.


## Solution:

Calculate the required compressive strength

| LRFD | ASD |
| :--- | :--- |
| $P_{u}=1.2(56 \mathrm{kips})+1.6(168 \mathrm{kips})$  <br>  $=336 \mathrm{kips}$ | $P_{a}=56 \mathrm{kips}+168 \mathrm{kips}$  <br>  $=224 \mathrm{kips}$ |

The available strength in axial compression can be determined directly from the Manual at $K L=14$ ft as:

| LRFD | ASD |  |  |
| :--- | :--- | :--- | :--- |
| $\phi_{c} P_{n}=353$ kips | $P_{n} / \Omega_{c}=236$ kips |  |  |
| 353 kips $>336$ kips | o.k. | 236 kips $>224 \mathrm{kips}$ | o.k. |

## Supporting Calculations

The available strength of this filled composite section can be most easily determined by using Table 4-14 of the Manual. Alternatively, the available strength can be determined by direct application of the Specification requirements, as illustrated below.

Material Properties:

| $\mathrm{HSS} 10 \times 6 \times 3 / 8$ | $F_{y}=46 \mathrm{ksi}$ | $F_{u}=58 \mathrm{ksi}$ |
| :--- | :--- | :--- |
| Concrete | $f_{c}^{\prime}=5 \mathrm{ksi}$ | $E_{c}=w^{1.5} \sqrt{f_{c}^{\prime}}=(145)^{1.5} \sqrt{5}=3,900 \mathrm{ksi}$ |

Manual
Table 4-14

Manual
Table 2-3

## Geometric Properties:

HSS $10 \times 6 \times 3 / 8 \quad t=0.375 \mathrm{in} . \quad b=10.0 \mathrm{in} . \quad h=6.0 \mathrm{in}$.
Manual Table
Concrete:
The concrete area is calculated as follows

$$
\begin{aligned}
r & =2 t=2(0.375 \mathrm{in.})=0.75 \mathrm{in} . \text { (outside radius) } \\
b_{f} & =b-2 r=10-2(0.75)=8.50 \mathrm{in} . \\
h_{f} & =h-2 r=6-2(0.75)=4.50 \mathrm{in} . \\
A_{c} & =b_{f} h_{f}+\pi(r-t)^{2}+2 b_{f}(r-t)+2 h_{f}(r-t) \\
& =(8.50 \mathrm{in} .)(4.50 \mathrm{in} .)+\pi(0.375 \mathrm{in} .)^{2}+2(8.50 \mathrm{in} .)(0.375 \mathrm{in} .)+2(4.50 \mathrm{in} .)(0.375 \mathrm{in} .) \\
& =48.4 \mathrm{in.} \\
I_{c} & =\frac{b_{1} h_{1}^{3}}{12}+\frac{2\left(b_{2}\right)\left(h_{2}\right)^{3}}{12}+2(r-t)\left(\frac{\pi}{8}-\frac{8}{9 \pi}\right)+2\left(\frac{\pi(r-t)^{2}}{2}\right)\left(\frac{h_{2}}{2}+\frac{4(r-t)}{3 \pi}\right)^{2}
\end{aligned}
$$

For this shape, buckling will take place about the weak axis, thus

$$
\begin{aligned}
h_{1} & =6-2(0.375)=5.25 \mathrm{in} . \\
b_{1} & =10-4(0.375)=8.5 \mathrm{in} . \\
h_{2} & =6-4(0.375)=4.5 \mathrm{in} . \\
b_{2} & =0.375 \mathrm{in} . \\
(r-t) & =0.75-0.375=0.375 \mathrm{in} . \\
I_{c}= & \frac{(8.5)(5.25)^{3}}{12}+\frac{2(0.375)(4.50)^{3}}{12}+2(0.375)^{4}\left(\frac{\pi}{8}-\frac{8}{9 \pi}\right) \\
& +2\left(\frac{\pi(0.375)^{2}}{2}\right)\left(\frac{4.5}{2}+\frac{4(0.375)}{3 \pi}\right)^{2} \\
= & 111 \mathrm{in}^{4} .
\end{aligned}
$$

HSS10 $\times 6 \times 3 / 8$ :
$A_{s}=10.4$ in. $^{2} \quad I_{s}=61.8 \mathrm{in} .^{4} \quad h / t=25.7$
Limitations:

1) Normal weight concrete $10 \mathrm{ksi} \geq f_{c}^{\prime} \geq 3 \mathrm{ksi} \quad f_{c}^{\prime}=5 \mathrm{ksi} \quad$ o.k.
2) Not Applicable.
3) The cross-sectional area of the steel HSS shall comprise at least one percent of the total composite cross section.
10.4 in. $^{2}>(0.01)\left(48.6\right.$ in. ${ }^{2}+10.4$ in. $\left.^{2}\right)=0.590$ in. ${ }^{2}$ o.k.
4) The maximum $b / t$ ratio for a rectangular HSS used as a composite column shall be equal to $2.26 \sqrt{E / F_{y}}$.
$b / t=25.7 \leq 2.26 \sqrt{E / F_{y}}=2.26 \sqrt{29,000 \mathrm{ksi} / 46 \mathrm{ksi}}=56.7$ o.k.
User note: For all rectangular HSS sections found in the Manual the $b / t$ ratios do not exceed $2.26 \sqrt{E / F_{y}}$.
5) Not Applicable.

Manual Table

Section I2.2a

Calculate the available compressive strength
$C_{2}=0.85$ for rectangular sections

$$
P_{o}=A_{s} F_{y}+A_{s r} F_{y r}+C_{2} A_{c} f_{c}^{\prime}
$$

Sec. I2.2b

Eqn. I2-13

Eqn. I2-15

Therefore use 0.90

$$
\begin{aligned}
E I_{e f f} & =E_{s} I_{s}+E_{s} I_{s r}+C_{3} E_{c} I_{c} \\
& =(29,000 \mathrm{ksi})\left(61.8 \mathrm{in} .^{4}\right)+(0.90)(3,900 \mathrm{ksi})\left(111 \mathrm{in} .{ }^{4}\right) \\
& =2,180,000 \mathrm{kip}-\mathrm{in} .
\end{aligned}
$$

User note: $K$ value is from Chapter C and for this case $K=1.0$.

$$
P_{e}=\pi^{2}\left(E I_{e f f}\right) /(K L)^{2}=\pi^{2}\left(2,180,000 \text { kip-in. }^{2}\right) /((1.0)(14 \mathrm{ft})(12 \mathrm{in} . / \mathrm{ft}))^{2}=762 \text { kips }
$$

Eqn. I2-4
$\frac{P_{o}}{P_{e}}=\frac{684 \mathrm{kips}}{762 \mathrm{kips}}=0.898$
$0.898 \leq 2.25$ Therefore use Eqn. I2-2 to solve $P_{n}$
$P_{n}=P_{o}\left[0.658^{\left(\frac{P_{o}}{P_{e}}\right)}\right]=(684 \mathrm{kips})\left[0.658^{(0.898)}\right]=470 \mathrm{kips}$
Section
I2.1b
Eqn. I2-6

Section I2.1b

## Example I-3 Encased Composite Column in Axial Compression

## Given:

Determine if a 14 ft tall $\mathrm{W} 10 \times 45$ steel section encased in a $24 \mathrm{in} . \times 24 \mathrm{in}$. concrete column with $f_{c}^{\prime}=5 \mathrm{ksi}$, is adequate to support a dead load of 350 kips and a live load of 1050 kips in axial compression. The concrete section has $8-\# 8$ longitudinal reinforcing bars and \#4 transverse ties @ 12in. o/c., The column is pinned at both ends and the load is applied directly to the concrete encasement.


## Solution:

## Material Properties:

| Column W10×45 | $F_{y}=50 \mathrm{ksi}$ | $F_{u}=65 \mathrm{ksi}$ |
| :--- | :--- | :--- |
| Concrete | $f_{c}^{\prime}=5 \mathrm{ksi}$ | $E_{c}=3,900 \mathrm{ksi}(145 \mathrm{pcf}$ concrete $)$ |

Reinforcement $\quad F_{y s t}=60 \mathrm{ksi}$

## Geometric Properties:

W10×45:
Manual
$A_{s}=13.3$ in. ${ }^{2}$
$I_{y}=53.4$ in. ${ }^{4}$
Reinforcing steel:
$A_{s r}=6.32 \mathrm{in}^{2} \quad$ (the area of $1-\# 8$ bar is $0.79 \mathrm{in}^{2}{ }^{2}$, per ACI)
$I_{s r}=\frac{\pi r^{4}}{4}+A d^{2}=8 \frac{\pi(0.50)^{4}}{4}+6(0.79)(9.5)^{2}=428$ in. ${ }^{4}$
Concrete:
$A_{c}=A_{c g}-A_{s}-A_{s r}=576$ in. $^{2}-13.3$ in. ${ }^{2}-6.32$ in. $^{2}=556$ in. $^{2}$
$I_{c}=I_{c g}-I_{s}-I_{s r}=27,200 \mathrm{in} .{ }^{4}$

Note: The weak axis moment of inertia is used as part of a slenderness check.

Limitations:

1) Normal weight concrete $10 \mathrm{ksi} \geq f_{c}^{\prime} \geq 3 \mathrm{ksi} \quad f_{c}^{\prime}=5 \mathrm{ksi} \quad$ o.k.
2) $F_{y s t} \leq 75 \mathrm{ksi} \quad F_{y s t}=60 \mathrm{ksi} \quad$ o.k.
3) The cross-sectional area of the steel core shall comprise at least one percent of the total composite cross section.
13.3 in. $^{2}>(0.01)\left(576\right.$ in. $\left.^{2}\right)=5.76$ in. ${ }^{2}$ o.k.
4) Concrete encasement of the steel core shall be reinforced with continuous longitudinal bars and lateral ties or spirals. The minimum transverse reinforcement shall be at least 0.009 in. ${ }^{2}$ of tie spacing.

$$
0.20 \text { in. }^{2} / 12 \text { in. }=0.0167 \text { in. }^{2} / \mathrm{in} .>0.009 \text { in. }^{2} / \text { in. o.k. }
$$

5) The minimum reinforcement ratio for continuous longitudinal reinforcing, $\rho_{\mathrm{sr}}$, shall be 0.004 .

$$
\rho_{s r}=\frac{A_{s r}}{A_{g}}=\frac{6.32 \mathrm{in.}^{2}}{576 \mathrm{in.}^{2}}=0.011>0.004 \quad \text { o.k. }
$$

Eqn. I2-1

Calculate the total required compressive strength

| LRFD | ASD |
| :--- | ---: |
| $P_{u}=1.2(350 \mathrm{kips})+1.6(1050 \mathrm{kips})$ <br>  <br> $=2100 \mathrm{kips}$ | $P_{a}=350 \mathrm{kips}+1050 \mathrm{kips}$ <br>  <br> $=1400 \mathrm{kips}$ |

Calculate the available compressive strength
$P_{o}=A_{s} F_{y}+A_{s r} F_{y r}+0.85 A_{c} f_{c}^{\prime}$

$$
=\left(13.3 \mathrm{in} .^{2}\right)(50 \mathrm{ksi})+\left(6.32 \mathrm{in.} .^{2}\right)(60 \mathrm{ksi})+0.85\left(556 \mathrm{in} .^{2}\right)(5 \mathrm{ksi})=3410 \mathrm{kips}
$$

$C_{1}=0.1+2\left(\frac{A_{s}}{A_{c}+A_{s}}\right)=0.1+2\left(\frac{13.3 \text { in. }{ }^{2}}{556 \text { in. }^{2}+13.3 \text { in. }^{2}}\right)=0.15$
Eqn. I2-2

$$
\begin{aligned}
E I_{e f f} & =E_{s} I_{s}+0.5 E_{s} I_{\text {sr }}+C_{1} E_{c} I_{c} \\
& =(29,000 \mathrm{ksi})\left(53.4 \mathrm{in}^{4}\right)+0.5(29,000 \mathrm{ksi})\left(428 \mathrm{in.}{ }^{4}\right)+(0.15)\left(3,900 \mathrm{in} . .^{4}\right)(27,200) \\
& =23,700,000 \mathrm{kip}-\mathrm{in} .^{2}
\end{aligned}
$$

User note: $K$ value is from Chapter C and for this case $K=1.0$.
$P_{e}=\pi^{2}\left(E I_{e f f}\right) /(K L)^{2}=\pi^{2}\left(23,700,000\right.$ kip-in. $\left.{ }^{2}\right) /((1.0)(14 \mathrm{in} .)(12 \mathrm{in} . / \mathrm{ft}))^{2}=8,290 \mathrm{kips}$
Eqn. I2-3
$\frac{P_{o}}{P_{e}}=\frac{3,410 \mathrm{kips}}{8,290 \mathrm{kips}}=0.411$
$0.411 \leq 2.25$ Therefore use Eqn. I2-2 to solve $P_{n}$
$P_{n}=P_{o}\left[0.658^{\left(\frac{P_{o}}{P_{e}}\right)}\right]=(3,410 \mathrm{kips})\left[0.658^{(0.411)}\right]=2870 \mathrm{kips}$

| LRFD |  |
| :---: | :---: |
| $\phi_{c}=0.75$ | $\Omega_{c}=2.00$ |
| $\phi_{C} P_{n}=0.75(2870 \mathrm{kips})=2150 \mathrm{kips}$ | $P_{n} / \Omega_{c}=2870 \mathrm{kips} / 2.00=1440 \mathrm{kips}$ |
| $2150 \mathrm{kips}>2100 \mathrm{kips}$ | $1440 \mathrm{kips}>1400 \mathrm{kips} \quad$ o.k. |

Eqn. I2-6

Section I2.1b

Because the entire load in the column was applied directly to the concrete, accommodations must be made to transfer an appropriate portion of the axial force to the steel column. This force is transferred as a shear force at the interface between the two materials.

Determine the number and spacing of $1 / 2$-in. diameter headed shear studs to transfer the axial force.


## Solution:

## Material Properties:

Conc.

$$
f_{c}^{\prime}=5 \mathrm{ksi}
$$

$$
E_{c}=4070 \mathrm{ksi}
$$

Shear Studs

$$
F_{u}=65 \mathrm{ksi}
$$

Manual Table

Manual
Table 1-1

Eqn. I2-10
$V^{\prime}=V\left(A_{s} F_{y} / P_{o}\right)=2800 \mathrm{kips}\left(\left(13.3 \mathrm{in} .{ }^{2}\right)(50 \mathrm{ksi}) /(3410 \mathrm{kips})\right)=546 \mathrm{kips}$

Calculate the nominal strength of one $1 / 2$ in. diameter shear stud connector

$$
\begin{aligned}
Q_{n}=0.5 A_{s c} \sqrt{f_{c}^{\prime} E_{c}} & \leq A_{s c} F_{u} \\
0.5 A_{s c} \sqrt{f_{c}^{\prime} E_{c}} & =0.5\left(0.196 \mathrm{in}^{2}{ }^{2}\right) \sqrt{(5 \mathrm{ksi})(3900 \mathrm{ksi})}=13.7 \mathrm{kips} \\
A_{s c} F_{u} & =\left(0.196 \mathrm{in.} .^{2}\right)(65 \mathrm{ksi})=12.7 \mathrm{kips}
\end{aligned}
$$

Therefore use 12.7 kips.
Calculate the number of shear studs required to transfer the total force, $V$,
$V^{\prime} / Q_{n}=546$ kips $/ 12.7$ kips $=43$
An even number of studs are required to be placed symmetrically on two faces. Therefore use 22 studs minimum per flange

Determine the spacing for the shear studs
Section
I2.1f
The maximum stud spacing is 16 in .
The available column length is $14 \mathrm{ft}(12 \mathrm{in} . / \mathrm{ft})=168 \mathrm{in}$. and the maximum spacing is $=168 \mathrm{in} . /(22+1)=7.3 \mathrm{in}$.

Therefore, on the flanges, use single studs @ 7 in.
Stud placement is to start 10.5 in . from one end.
Determine the length of the studs for the flanges;
$\left(\frac{d_{c}-d_{\text {st }}}{2}\right)-3$ in. $=\left(\frac{24 \mathrm{in} .-10.1 \mathrm{in} .}{2}\right)-3$ in. $=3.95 \mathrm{in}$.
Therefore use $31 / 2 \mathrm{in}$. in length for the flanges.
Note: The subtraction of 3 in . is to ensure sufficient cover.

Summary: use $1 / 2$-in. diameter shear stud connectors as shown on each flange, spaced @ 7 in .

